To Give Examples: For example, ie, according to, such as, for instance, specifically

Showing cause and effect: this means, resulting in, because, therefore, so, hence, due to, consequently, accordingly

Contrast: contrasting to (in contrast to), although, however, as opposed to, but, on the other hand, rather than, nevertheless, even though, on the contrary, despite, in spite of, still

Show similarity: like, similarly, in relation, likewise, just like, just as, also, too, seconded, equally

To concede: in light of, although, even though, due to..., however, granted, while, of course

To elaborate: in other words, furthermore, therefore, additionally, in addition, moreover, to explain, to elaborate further, explains that

To emphasize: noted, in fact, no doubt, of course, highlighted, more importantly, most importantly, to emphasize, chiefly, primarily indeed

To restate: in other words, as I was saying, as previously stated, relating back to, reiterate, to restate, again, as stated before, that said, in short, to summarize

To indicate time: meanwhile, last, at last, eventually, before, after, during, finally, prior to, currently, then, when, as,